

# Railroad Bed Construction

with SOFTBETON $^{ ext{ iny 6}}$ 



#### **Borkum Railroad Bed**

#### **Conditions**

- A 20 years old railroad track on the island of Borkum is to be replaced
- Frequent partial flooding throughout the season are possible
- Partially instable soil is to be bridged

#### Conditions of a SOFTBETON® Slab Track

- Accelerated test track construction (700 m in 3 days)
- Test track partially constructed as monolithic rigid rail with direct superstructure or briefly: slab track construction

#### **Borkum Railroad Bed**

#### **Construction Details**

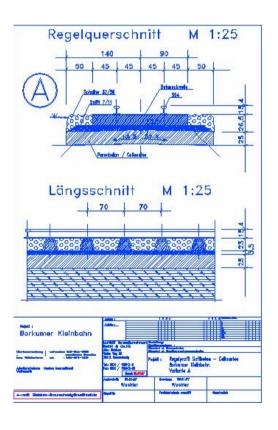
- 3 test track construcktion versions were built (A,B and C)
- Versions A and B feature a 25 cm SOFTBETON® base with the tracks laid on top
- Version C features a slab track with a 30 cm SOFTBETON® base

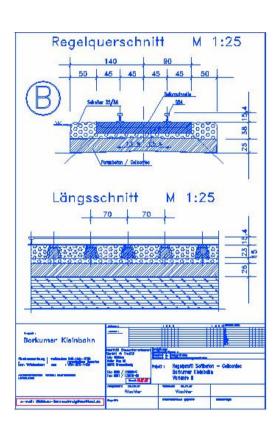
#### Material

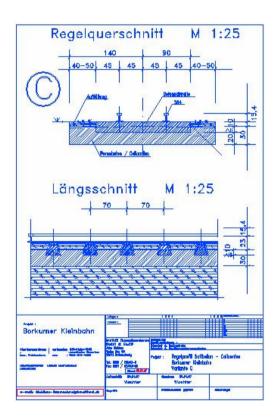
- Water/ cement slurry (CEM I 42.5)
- Polypropylene fibre & foaming agent < 1 %</li>
- Compression strength: 6,0 N / mm<sup>2</sup>, weight (per m<sup>3</sup>): 0,95 t



#### Construction Versions A, B, and C









# Preperation





# **SOFTBETON® Application**





# Base Layer for version A and B Finished





# Slab Track (Version C) Preperation for SOFTBETON® Application





# Slab Track (Version C) Preperation for SOFTBETON® Application



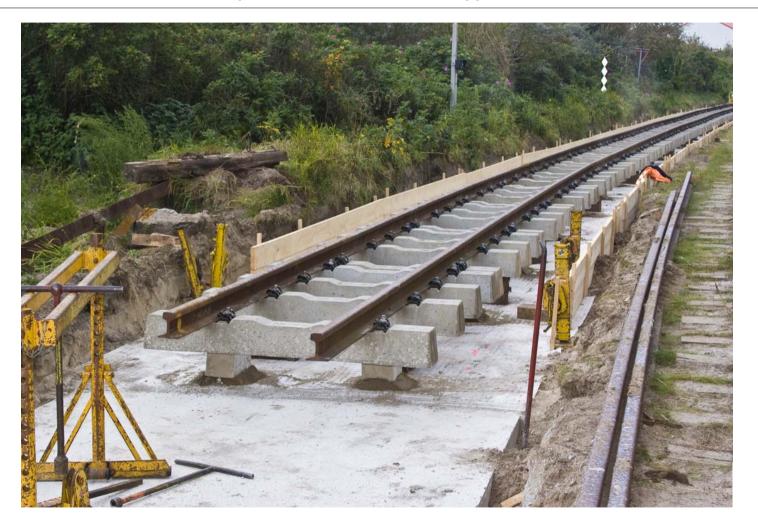


#### The Traffic keeps on Rolling on the Parallel Track





#### Slab Track (Version C) Preperation for SOFTBETON® Application





# Slab Track: SOFTBETON® Application





# Slab Track: SOFTBETON® Application





# Slab Track: SOFTBETON® Application without Formwork



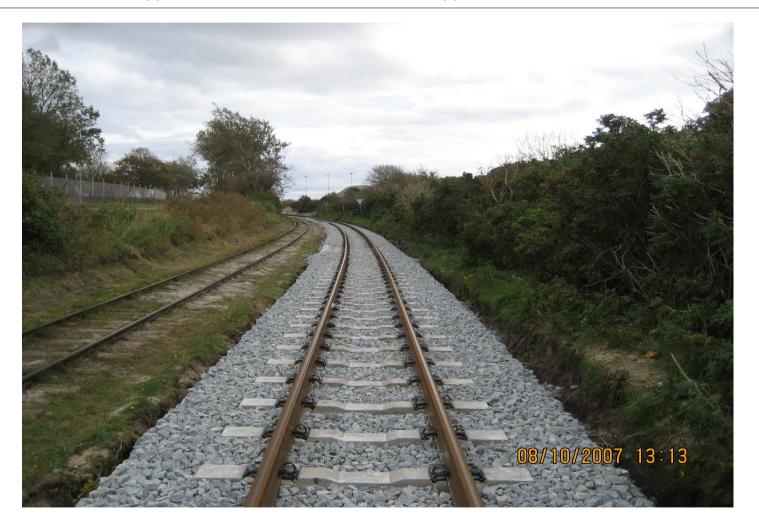


# Slab Track: SOFTBETON® Application Finished





#### **SOFTBETON® Application Finished – Gravel Cover Applied**





#### **The Toughest Section - Done**





# **Grand Opening**

